

# 2025 Initiative

## Grooving

Redefining stability



Featuring  
**Groov-tec™**

### One, two, or four cutting edges to maximize productivity

- Four systems for parting off, grooving, copy turning and groove turning
- GD System - Universal "go to" double serration system for grooving, groove-turning, and parting off
- MX System - Tangential arrangement enables outstanding flatness and surface quality
- DX System - Patented parting-off system, ideal for Swiss machining
- SX System - Deep grooving and parting off with internal coolant

#### Initiative Details

Purchase qualifying number of inserts in the corresponding system and receive the tool holder free! Offer ends June 30, 2025

Use offer code **BO\_001**

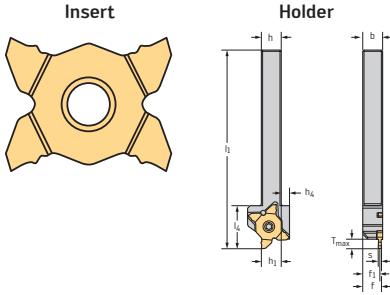
Visit the grooving page below for further details



Official Strategic Walter Partner

Offers below are for example only; see full initiative details in customer presentation or contact your local Walter representative.

## MX system

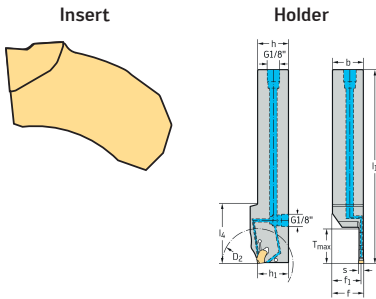


| Insert                   | s<br>in | T <sub>max</sub><br>in | b<br>in | h = h <sub>1</sub><br>in | l <sub>1</sub><br>in |
|--------------------------|---------|------------------------|---------|--------------------------|----------------------|
| MX22-2E318N02-CF5 WSM23G | 0.125   | -                      | -       | -                        | -                    |
| <b>Holder</b>            |         |                        |         |                          |                      |
| G3011-1212R-MX22-2       | -       | 0.236                  | 0.472   | 0.472                    | 4.724                |
| G3011.08R-MX22-2-P       | -       | 0.236                  | 0.5     | 0.5                      | 4.724                |

### Promotion Details

- Buy (5) MX inserts, get one non-thru coolant holder for free
- Buy (10) MX inserts, get one thru coolant (-P) holder for free
- Buy (10) MX inserts, get one monoblock Capto holder for free

## SX system

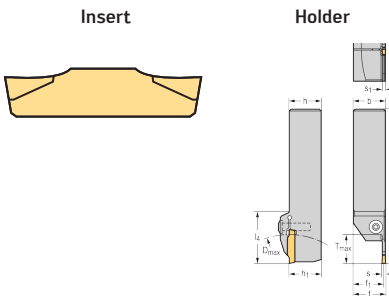


| Insert                 | s<br>in | T <sub>max</sub><br>in | b<br>in | h = h <sub>1</sub><br>in | l <sub>1</sub><br>in |
|------------------------|---------|------------------------|---------|--------------------------|----------------------|
| SX-3E300N02-CF5 WSM33G | 0.118   | -                      | -       | -                        | -                    |
| <b>Holder</b>          |         |                        |         |                          |                      |
| G2012.16R-3T33SX       | -       | 1.299                  | 1.0     | 1.0                      | 5.906                |
| G2012.16R-3T33SX-P     | -       | 1.299                  | 1.0     | 1.0                      | 5.906                |

### Promotion Details

- Buy (10) SX inserts, get one non-thru coolant holder for free
- Buy (20) SX inserts, get one thru coolant (-P) holder for free

## GD system

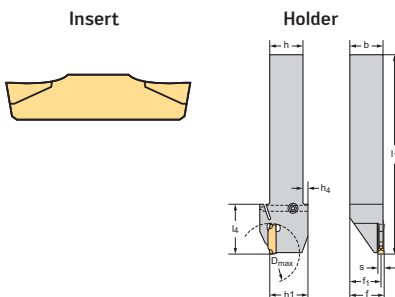


| Insert                   | s<br>in | T <sub>max</sub><br>in | b<br>in | h = h <sub>1</sub><br>in | l <sub>1</sub><br>in |
|--------------------------|---------|------------------------|---------|--------------------------|----------------------|
| GD26-3E300N03-UF4 WSM33G | 0.118   | -                      | -       | -                        | -                    |
| <b>Holder</b>            |         |                        |         |                          |                      |
| G5011.16R-3T21GD26       | -       | 0.827                  | -       | 1.0                      | 5.906                |
| G5011.16R-3T21GD26-P     | -       | 0.827                  | 1.0     | 1.0                      | 5.906                |

### Promotion Details

- Buy (10) GD inserts, get one non-thru coolant holder for free
- Buy (20) GD inserts, get one thru coolant (-P) holder for free

## DX system



| Insert                  | s<br>in | D <sub>max</sub><br>in | b<br>in | h = h <sub>1</sub><br>in | l <sub>1</sub><br>in |
|-------------------------|---------|------------------------|---------|--------------------------|----------------------|
| DX18-2E200R7-CF5 WSM23S | 0.079   | -                      | -       | -                        | -                    |
| <b>Holder</b>           |         |                        |         |                          |                      |
| G4014.08R-1.5T12DX18    | -       | 0.984                  | 0.5     | 0.5                      | 4.331                |
| G4014.08R-2T12DX18-P    | -       | 0.984                  | 0.5     | 0.5                      | 4.331                |

### Promotion Details

- Buy (10) DX inserts, get one non-thru coolant holder for free
- Buy (20) DX inserts, get one thru coolant (-P) holder for free